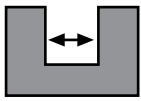


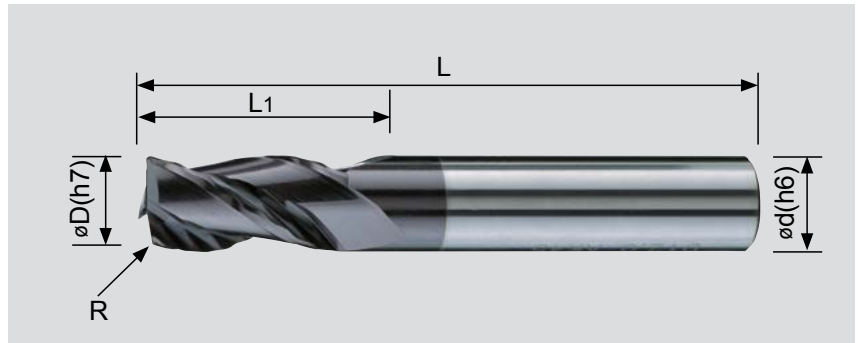
鎢鋼 3刃波浪 粗銑立銑刀

TUNGSTEN CARBIDE 3-FLUTE SINUS EDGE ROUGHING END MILL



6 < d ≤ 18 -0.020 ~ -0.047
18 < d -0.020 ~ -0.053

- 超細微粒碳化鎢材質
- Micro-Grain Tungsten Carbide



適合材質：

碳素鋼、模具鋼、合金鋼、工具鋼、
不鏽鋼、鑄鐵、熱處理鋼料、焊補鋼料。

Applicable materials:

Carbon steel, mold steel, alloy steel, tool steel,
stainless steel, cast iron, heat-treated steel, welded steel.

單位/Unit : mm

型號 EDP NO.	刃徑 D Flute Dia.	R徑 Radius	刃長 L1 Length of Cut	全長 L Overall Length	柄徑 d Shank Diameter	刃數 Flute Number	AK45	AK925
3ET-D6.0L50	6.0	R 0.3	15	50	6.0	3	●	●
3ET-D8.0L60	8.0	R 0.4	19	60	8.0	3	●	●
3ET-D10.0L75	10.0	R 0.5	22	75	10.0	3	●	●
3ET-D12.0L75	12.0	R 0.6	26	75	12.0	3	●	●
3ET-D14.0L80	14.0	R 0.7	30	80	14.0	3	●	●
4ET-D16.0L80	16.0	R 0.8	32	80	16.0	4	●	●
4ET-D18.0L100	18.0	R 0.9	40	100	18.0	4	●	●
4ET-D20.0L100	20.0	R 1.0	40	100	20.0	4	●	●

註: 有●者表示有庫存
NOTE: ● means items in stock

切削條件表請參考第84頁

請採用剛性較強之側固式立銑刀架夾持本刀具。
Suggested to use high rigidity side clamping tool holder

鎢鋼 3刃波浪 長刃型 粗銑立銑刀

TUNGSTEN CARBIDE 3-FLUTE SINUS EDGE LONG FLUTE ROUGHING END MILL

單位/Unit : mm

型號 EDP NO.	刃徑 D Flute Dia.	R徑 Radius	刃長 L1 Length of Cut	全長 L Overall Length	柄徑 d Shank Diameter	刃數 Flute Number	AK45	AK925
3ETL-D6.0L75	6.0	R 0.3	20.0	75	6.0	3	●	●
3ETL-D8.0L75	8.0	R 0.4	25.0	75	8.0	3	●	●
3ETL-D10.0L80	10.0	R 0.5	30.0	80	10.0	3	●	●
3ETL-D12.0L100	12.0	R 0.6	36.0	100	12.0	3	●	●
3ETL-D14.0L100	14.0	R 0.7	40.0	100	14.0	3	●	●
4ETL-D16.0L100	16.0	R 0.8	45.0	100	16.0	4	●	●
4ETL-D18.0L150	18.0	R 0.9	60.0	150	18.0	4	●	●
4ETL-D20.0L150	20.0	R 1.0	60.0	150	20.0	4	●	●

註: 有●者表示有庫存
NOTE: ● means items in stock

切削條件表請參考第87頁

請採用剛性較強之側固式立銑刀架夾持本刀具。
Suggested to use high rigidity side clamping tool holder